BULB-TITE® Rivets
Insulated Metal Panel Fastening Solution
Your decisive advantage: secure fastening with highest quality.
Recommended by the leading insulated metal panel manufacturers for back fastening of IMP panels

### Speed
- High setting speed with GESIPA® rivet guns
- Outperforms current solutions on the market

### Efficiency
- Correct and reliable setting with every fastener
- No waste of products

### Safety
- High vibration resistance
- High technical values

#### Product Specifications

| Rivet Material: | Aluminum rivet / aluminum mandrel |
| Rivet Diameter, Nom.: | Dome head, protruding crown |
| Hole Size (in.) / Drill No.: | 9/32” / 5/16” (.034-.3125) |

#### BULB-TITE® Selection for IMP Panels

<table>
<thead>
<tr>
<th>Rivet Code</th>
<th>Material No.</th>
<th>Dimensions</th>
<th>Grip Range (in.)</th>
<th>Ctn. Qty.</th>
<th>Made in USA</th>
</tr>
</thead>
<tbody>
<tr>
<td>RV6603-9-6W</td>
<td>1194719</td>
<td>9/32” x 3/8”</td>
<td>.032-.375</td>
<td>1000</td>
<td></td>
</tr>
<tr>
<td>RV6603-9-10W</td>
<td>1194721</td>
<td>9/32” x 5/8”</td>
<td>.250-.625</td>
<td>1000</td>
<td></td>
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<td>RV6603-9-12W</td>
<td>1194723</td>
<td>9/32” x 3/4”</td>
<td>.375-.750</td>
<td>1000</td>
<td></td>
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</tbody>
</table>

#### Installation and Recommended Tools

- High tolerances can be compensated.
- The tried and trusted installation tool, used with the correct BULB-TITE® nozzle makes for fast, 100% secure insertion.
- BULB-TITE®, shown after installation, offers long-lasting security.

#### Setting Process
1. Blind rivet is positioned in the hole.
2. Setting tool pulls the mandrel shaft and mandrel head enters the rivet body.
3. Blind side head is formed and when breaking force is reached mandrel breaks at break notch.
4. Blind rivet is set and clamps parts together.

#### Ready to Use PowerBird® for 9/32” applications
- Item: 1426610
- Name: PowerBird® Tool Kit for BULB-TITE

- Included in the kit:
  - 1 x PowerBird Blind Riveting Tool
  - 2 x 14.4V-2.6Ah Li-ion Power Battery (#1222872)
  - 1 x Pre-assembled BULB-TITE® jaws (#1195156)
  - 1 x Pre-assembled nose tip 9/32” (#1195161)
  - 1 x 110V/60Hz charger for 14.4V Li-ion Battery (#1195944)